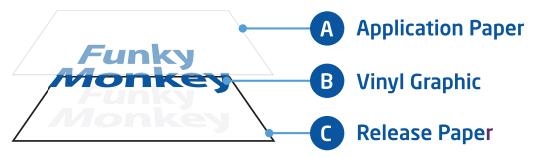


## **APPLICATION INSTRUCTIONS**

Your graphic is made from three layers.



### **USEFUL EQUIPMENT**

These items will aid you in the application of your graphic.

1. Squeegee (supplied).

4. Scalpel (or other sharp knife).

2. Masking Tape.

5. Heat Gun (or hair dryer) if cold.

3. Isopropanol for cleaning.

6. Tape Measure.

If it is below 15°C we recommend gently warming the surface before during and after fitting. Fitting graphics is not recommended below 10°C.

# Steps 1 & 2 are common to all application methods, please choose from the following pages which suits you best.



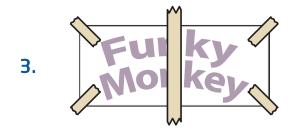
Ensure the application surface is clean, dry, grease free and smooth.

For RIB/Inflatable PVC or Hypalon tubing it's essential to warm the tube with a hairdryer prior to step 2 & the vinyl during squeegying in steps 5 and 6.

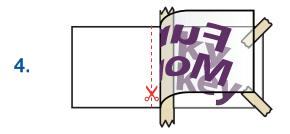


Stick down each corner of your graphic, step back and check you are happy with it's position.

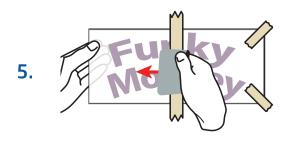
#### LONG OR CURVED GRAPHICS



Run a strip of masking tape through the centre from top to bottom.



Take off the corner tape from one side and roll back the graphic to the halfway tape. Then carefully peel back the release paper and cut off ensuring the graphic is still attached to the application paper and neither touch the surface.



Hold the application paper firmly flip it back in place slightly away from the surface and push the air out from behind it from the centre outwards, sticking it to the surface with the supplied squeegee.



Peel off the centre tape then repeat step 5 on the opposite side, being careful to keep this side lined up with the one you have just applied.

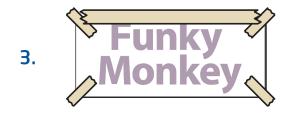


To finish carefully peel off the application paper by pushing it across the surface rather than pulling away to reveal your graphic below. If you find any bubbles in the vinyl you can prick these with a new scalpel blade and push the air out.

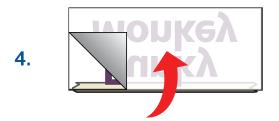


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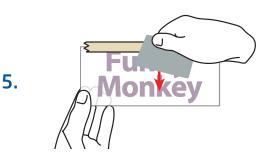
#### **SMALL OR SQUARE GRAPHICS**



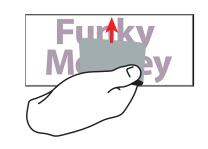
Run a strip of masking tape across the top of the application paper sticking it to the surface.



Take off the corner tape and flip the graphic upward using the top tape as a hinge. Then carefully peel off the release paper ensuring the graphic is still attached to the application paper and neither touch the surface.



Holding the application paper firmly flip it back in place slightly away from the surface and push the air out from behind it from the top downwards, sticking it to the surface with the supplied squeegee.



Peel off the top tape and push any air out from the top.



To finish carefully peel off the application paper by pushing it across the surface rather than pulling away to reveal your graphic below. If you find any bubbles in the vinyl you can prick these with a new scalpel blade and push the air out.



6.

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#### **WET APPLICATION**

This method makes application easier, but required extra time for the glue to bond sufficiently.



Carefully cut or tear the corner tape, leaving some tape on the surface as markers for each corner, and remove the graphic.



Spray the surface lightly with a dilute soap solution, then turn your graphic face-down and remove the release paper, ensuring you keep the sticky side clean.



Place your graphic sticky side down on the surface and line up the corners with the tape you left earlier. The liquid will allow you some movement before it adheres.



Once you are happy the graphic is lined up, and working from the centre outwards, push the air and liquid out from the graphic using the supplied squeegee. Wait until the application paper is dry before the next step.



To finish carefully peel off the application paper by pushing it across the surface rather than pulling away to reveal your graphic below. If you find any bubbles in the vinyl you can prick these with a new scalpel blade and push the air out.

